FIG. 1

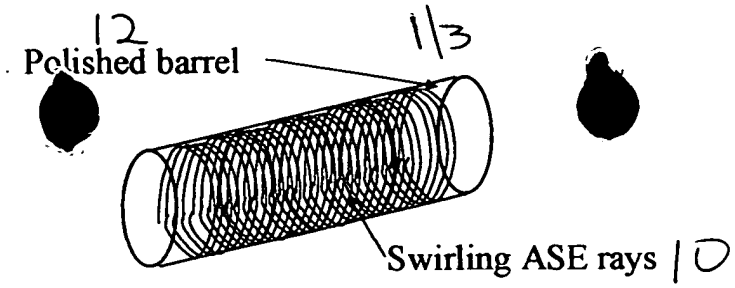


FIG 2

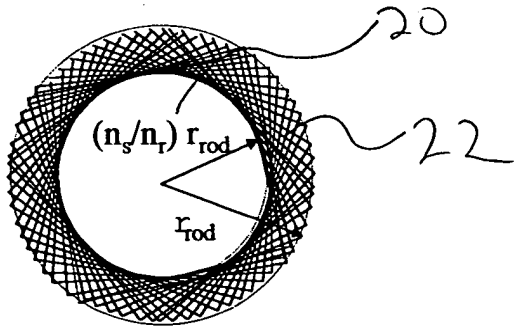


Fig 4

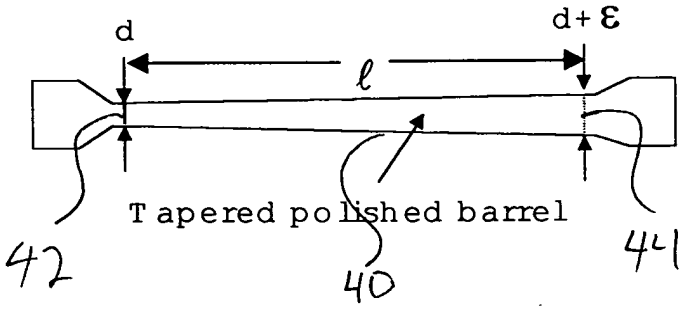


FIG. 5

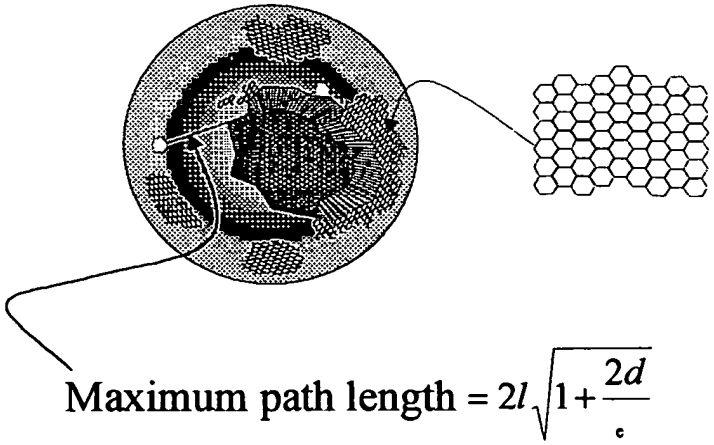
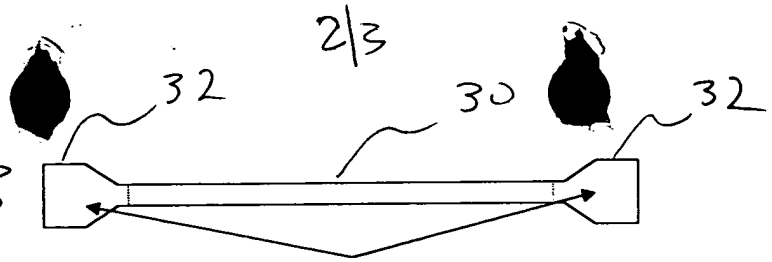
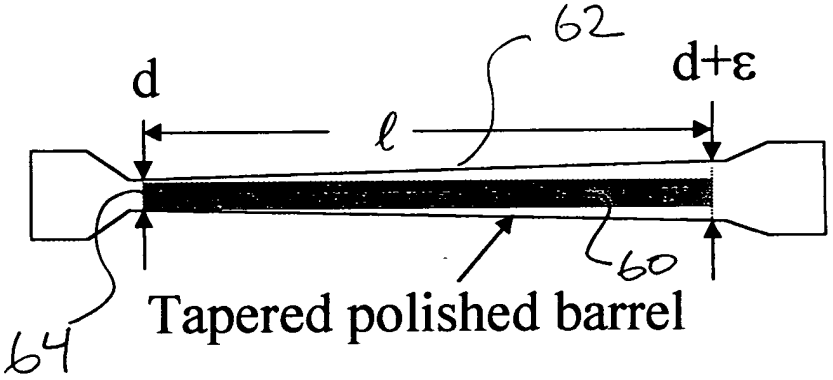


FIG 5



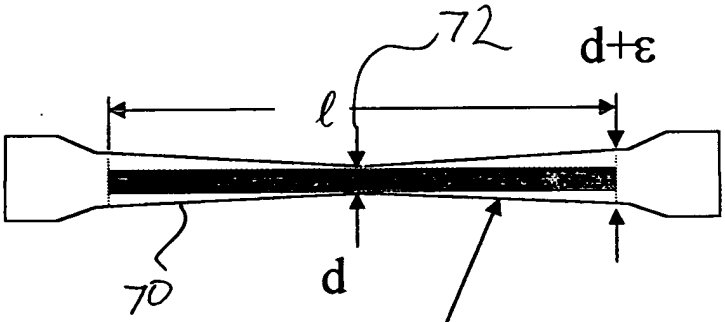
Undoped flanged endcap

FIG. 6



Tapered polished barrel

FIG. 7



Tapered polished barrel

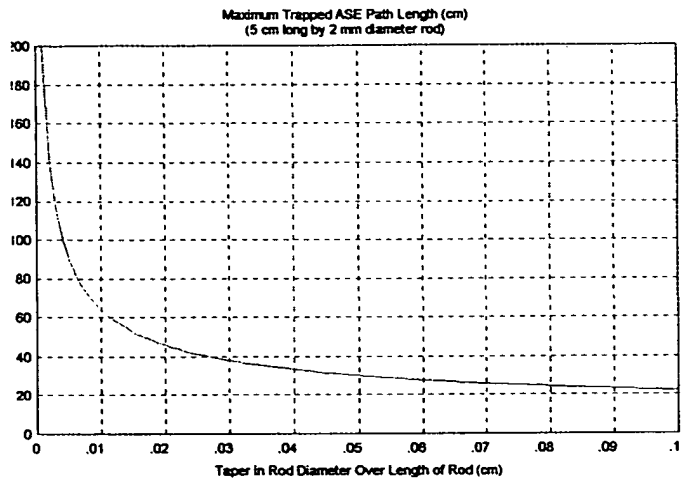


FIG. 8

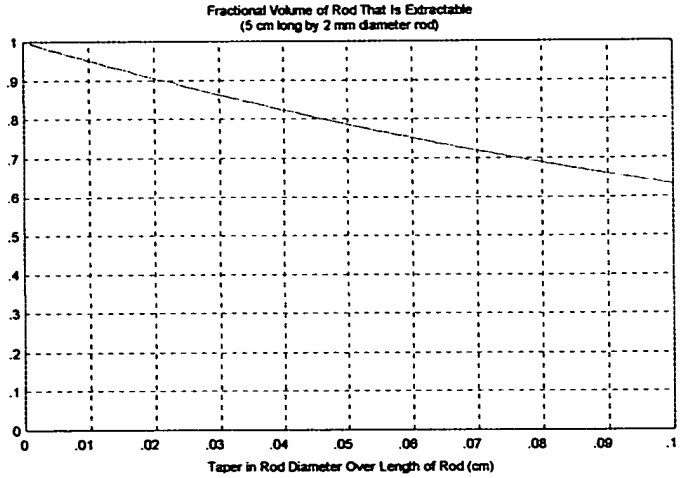


FIG. 9

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